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1. Occlusive plaster consisting of at least one layer of a foamed material which is provided on the lower side with a skin-compatible self-adhesive layer.
2. Occlusive plaster according to Claim 1, consisting of a top layer made of a foamed material and an inner layer made of a foamed material, the said inner layer being provided on the lower side with a skin-compatible self-adhesive layer.
3. Occlusive plaster according to ~~Claims 1 and 2~~, *Claim 1, wherein* characterized in that an internal contour is printed in black on the top layer.
4. Occlusive plaster according to ~~Claims 1 and 2~~, *Claim 1, wherein* characterized in that a black-coloured interlayer made of a foamed material is present between the top layer and the inner layer over the entire area.
5. Occlusive plaster according to ~~Claims 1 to 4~~, *Claim 1, wherein* characterized in that PU, PP, PE or PVC foams are employed as the foamed material.
6. Occlusive plaster according to ~~Claim 5~~, *wherein* characterized in that a polyesterurethane is employed as PU foam.
7. Occlusive plaster according to ~~one of Claims 1 to 6~~, *Claim 1, wherein* characterized in that the foamed material has a density in the dry state of from 0.03 to 0.8 g/cm³, in particular from 0.1 to 0.3 g/cm³.
8. Occlusive plaster according to ~~one of Claims 1 to 7~~, *Claim 1, wherein* characterized in that the foamed material has a layer thickness of from 0.2 to 2.0 mm, in particular from 0.3 to 0.8 mm.
9. Occlusive plaster according to ~~one of Claims 1 to 8~~, *Claim 1, wherein* characterized in that fillers, such as calcium carbonate, kaolin and/or alumina, are added to the foamed material.

Claim 1, wherein

10. Occlusive plaster according to ~~one of Claims 1 to 9~~, characterized in that a layer of unfoamed PU is applied to the top layer or a two-dimensional textile structure (nonwoven, knit, woven) is embedded in the top layer.

Claim 1, wherein

11. Occlusive plaster according to ~~one of Claims 1 to 10~~, characterized in that a wound pad smaller than the adhesion area is applied to the adhesive side of the inner layer.

Claim 1, wherein

12. Occlusive plaster according to ~~one of Claims 1 to 11~~, characterized in that the self-adhesive side is provided with at least one peelable cover sheet as a protective covering.

Claim 1

13. Process for producing an occlusive plaster according to ~~at least one of the preceding claims~~, consisting of the following process steps:

- a) preparing the top layer, the inner layer and, if present, the interlayer in each case by introducing a mixture of aqueous aliphatic dispersions of polyesterurethanes,
- b) adding a foaming agent and a dye to the respective mixture,
- c) foaming the respective mixture to the desired degree of foaming by blowing air into it,
- d) coating out the foam for the top layer onto a release paper, with subsequent drying,
- e) *optionally* ~~if appropriate~~, coating out the foam for the interlayer onto the dried top layer, with subsequent drying,
- f) coating out the inner layer on the top layer or interlayer, with subsequent drying,
- g) applying the adhesive coating, with subsequent punching-out of the occlusive plasters,
- h) *optionally* ~~if desired~~, applying an absorbent pad centrally to the inner layer,
- i) *optionally* ~~if desired~~, sealingly enclosing the individual plasters.

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